

Cambrex Charles City Travel Information

From the Mason City Airport:

- Head **west** on **265th St/4th St SW** toward **Indigo Ave**
- Turn left to merge onto **I-35 S/US-18 E**
- Take exit **190** for **US-18 E** toward **IA-27 E/Mason City/Charles City**
- Keep right at the fork and merge onto **IA-27 S/US-18 E**
- Continue onto **IA-27 S/US-218 S/US-218 Bypass S/Ave of the Saints**
- Take exit **214** for **IA-14** toward **Charles City/Greene**
- Turn right onto **IA-14 N/7 Mile Rd**
- Take the 1st right onto **Quail Ave**
- Take the 1st left onto **210th St**
- **Cambrex Charles City's entrance** will be on the left

From the Waterloo Airport:

- Continue onto **Airport Blvd**
- Turn right to merge onto **US-218 N**
- Take the **IA-27 S/IA-58 S** exit toward **Hudson/Uni**
- Keep right at the fork, follow signs for **US-218 N/IA-27 N/Waverly** and merge onto **IA-27 N/US-218 N**
- Take exit **218** toward **US-18 E/US-218/Charles City/New Hampton**
- Turn right onto **Shadow Ave**
- Continue straight onto **S Grand Ave**
- Turn left onto **11th St/210th St**
- **Cambrex Charles City's entrance** will be on the right

From Minneapolis-St. Paul Airport:

- Merge onto **I-494 W**
- Take exit **2C** for **MN-77 S**
- Keep left at the fork, follow signs for **Killebrew Dr** and merge onto **MN-77 S**
- Take the exit onto **I-35E S** toward **Albert Lea**
- Continue onto **I-35 S** (Entering Iowa)
- Take exit **190** for **US-18 E** toward **IA-27 E/Mason City/Charles City**
- Keep right at the fork and merge onto **IA-27 S/US-18 E**
- Continue onto **IA-27 S/US-218 S/US-218 Bypass S/Ave of the Saints**
- Take exit **214** for **IA-14** toward **Charles City/Greene**
- Turn right onto **IA-14 N/7 Mile Rd**
- Take the 1st right onto **Quail Ave**
- Take the 1st left onto **210th St**
- **Cambrex Charles City's entrance** will be on the left

From Des Moines International Airport

- Turn left onto **Army Post Rd**
- Turn left onto **SE 14th St**
- Continue onto **E 15th St**
- Turn right to merge onto **I-235 E**
- Continue onto **I-35 N**
- Take exit **190** for **US-18 E/IA-27 E** toward **Mason City/Charles City**
- Merge onto **IA-27 S/US-18 E**

- Continue onto **IA-27 S/US-218 S/US-218 Bypass S/Ave of the Saints**
- Take exit **214** for **IA-14** toward **Charles City/Greene**
- Turn right onto **IA-14 N/7 Mile Rd**
- Take the 1st right onto **Quail Ave**
- Take the 1st left onto **210th St**
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Cedar Rapids Municipal Airport

- Turn left to merge onto **I-380 N/IA-27 N/US-218 N**
- Continue to follow **I-380 N/IA-27 N**
- Exit onto **I-380 N/US-218 N/Washington St** toward **Waterloo/Airport**
- Continue to follow **US-218 N**
- Take the **IA-27 S/IA-58 S** exit toward **Hudson/Uni**
- Keep right at the fork, follow signs for **US-218 N/IA-27 N/Waverly** and merge onto **IA-27 N/US-218 N**
- Take exit **218** toward **US-18 E/US-218/Charles City/New Hampton**
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Area Accommodations

CHARLES CITY

Super 8 Motel

218 South
Charles City, IA 50616

Phone: 641-228-2888
800-800-8000

Sleep Inn and Suites

1416 South Grand Avenue
Charles City, IA 50616

Phone: Phone: 641-257-6700

MASON CITY

Holiday Inn Holidome

State Hwy. 122, 2101 4th Street SW
Mason City, IA 50401

Phone: 641-423-1640

WATERLOO

Holiday Inn Convention Center

4th and Commercial Streets
Waterloo, IA 50702

Phone: 319-233-7560
800-HOLIDAY

MINNEAPOLIS

Hilton Minneapolis/St. Paul Airport

3800 E 80th
Bloomington, MN 55425

Phone: 612-854-2100
888-729-7705

CEDAR RAPIDS

Four Points Sheraton Hotel & Convention Center

525 33rd Avenue SW
Cedar Rapids, IA 52405

Phone: 319-366-8671
800-325-3535

DES MOINES

Airport Holiday Inn

6111 Fleur Drive
Des Moines, IA 50321

Phone: 515-287-2400
800-248-4013